

2169

HSSE DIN 376

M
DIN 13

Form.
B
"Gun"



Tol.
6G

3XD

D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			○ 5-10			○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	I mm	mm	d mm
M8,0	1,25	90	20	4,90	6,0
M10,0	1,50	100	20	5,50	7,0
M12,0	1,75	110	24	7,00	9,0
M14,0	2,00	110	25	9,00	11,0

Ø	P	L mm	I mm	mm	d mm
M16,0	2,00	110	32	9,00	12,0
M18,0	2,50	125	32	11,00	14,0
M20,0	2,50	140	32	12,00	16,0

P

Aceros
Aciers
Steels
Stähle

M

Aceros Inox
Aciers Inox
Stainless Steels
Edelstahl

K

Fundicion
Fonte
Cast Iron
Gusseisen

N

Metales no ferrosos
Métal non Ferreux
Non Ferrous metals
NE-Metalle

S

Titanio y Superalaciones
Titanium et Supealliages
Titanium and Superalloys
Titan und Superlegierungen

H

Materiales Duros
Materiels Durs
Hard materials
Hartmaterialien